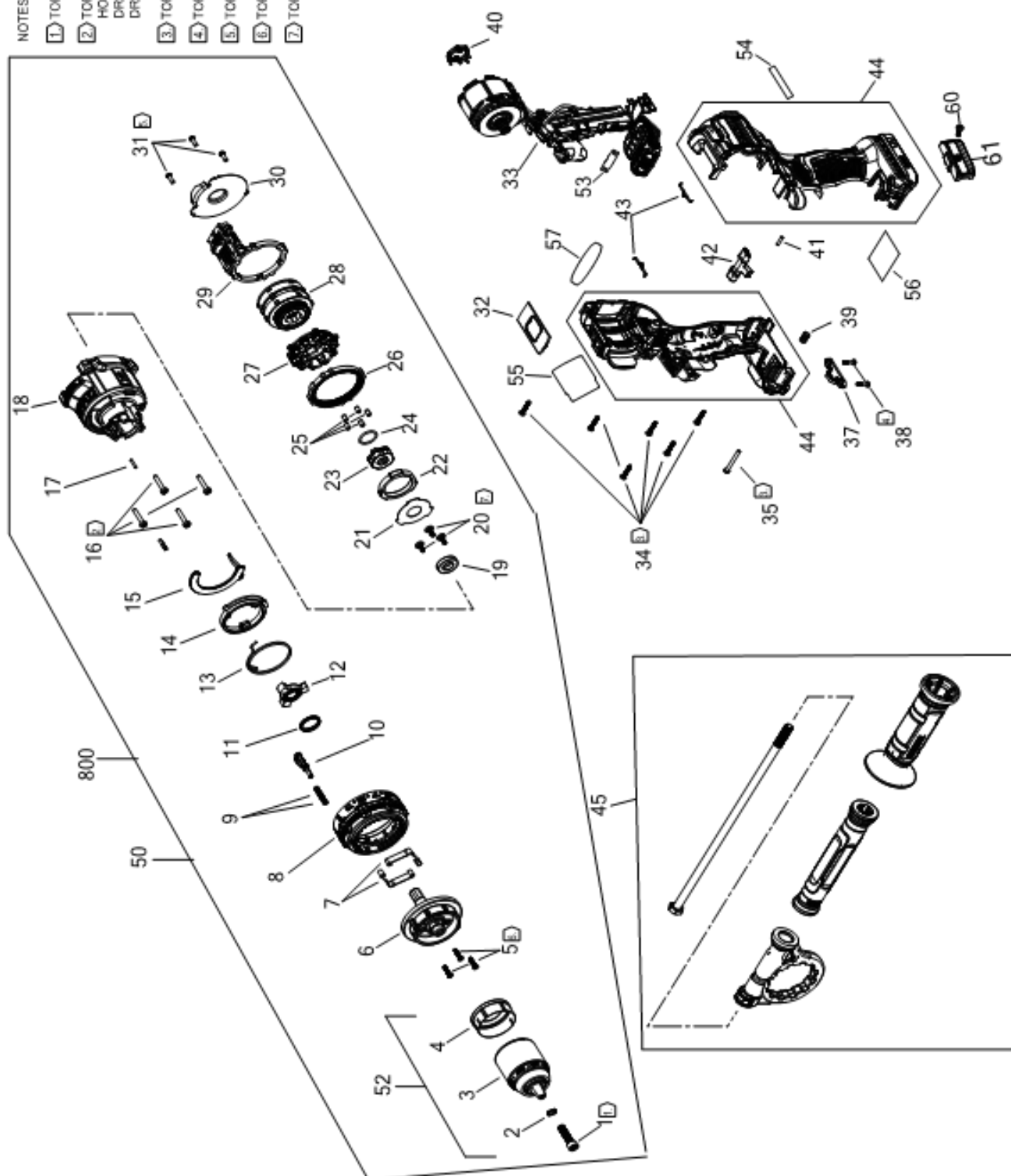


NOTES:

1. TORQUE TO 18.0-19.0 Nm (159.3-168.2 IN-LBS.)
2. TORQUE TO 1.2-1.6 Nm (10-14 IN-LBS.)
HOUSINGS TO BE HELD FIRMLY TOGETHER WHEN
DRIVING THESE SCREWS. THESE SCREWS TO BE
DRIVEN BEFORE HOUSING SCREWS.
3. TORQUE TO 0.6-0.8 Nm (5-7 IN-LBS.)
4. TORQUE TO 0.3 ± 0.1 Nm (2.7 ± 0.9 IN-LBS.)
5. TORQUE TO 0.9-1.13 Nm (8-10 IN-LBS.)
6. TORQUE TO 1.85-2.09 Nm (16.4-18.5 IN-LBS.)
7. TORQUE TO 1.13-1.35 Nm (10-11.95 IN-LBS.)



REFER TO PARTS LIST



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